
HALDU

REQUIREMENT OF A PRESERVATIVE TREATMENT

Against dry wood borer attacks:	Requires appropriate preservative treatment
In case of temporary humidification risk:	Use not recommended
In case of permanent humidification risk:	Use not recommended

DRYING

Possible drying schedule

Drying rate:	Normal	Temperature (°C)			Air humidity (%)
		M.C. (%)	dry-bulb	wet-bulb	
Risk of distortion:	Slight risk				
Risk of casehardening:	No				
Risk of checking:	High risk	Green	42	39	82
Risk of collapse:	No	50	48	43	74
		40	48	43	74
		30	48	43	74
		15	54	46	63

This schedule is given for information only and is applicable to thickness < 38 mm.

It must be used in compliance with the code of practice.

For thickness from 38 to 75 mm , the air relative humidity should be increased by 5 % at each step.

For thickness over 75 mm , a 10 % increase should be considered.

Note: Some tendency to split during air drying.

SAWING AND MACHINING

Blunting effect:	Normal
Sawteeth recommended:	Ordinary or alloy steel
Cutting tools:	Ordinary
Peeling:	Good
Slicing:	Good
Note:	Sometimes, irritant sawdust.

ASSEMBLING

Nailing / Screwing:	Good
Gluing:	Correct

END-USES

Main known end-uses; they must to be implemented according to the code of practice.

Important remark: some end-uses are mentionned for information (traditional, regional or ancient end-uses).

Interior joinery
Stairs (inside)
Flooring
Interior panelling
Sliced veneer
Veneer for interior of plywood
Veneer for back or face of plywood
Cooperage
Turned goods
Current furniture or furniture components
Pencils
Boxes and crates
Cigar boxes
Light carpentry
Glued laminated
Resistant to one or several acids
